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### Makale Başlığı / Title

Farklı krank mili hızları için buji ateşlemeli bir motorun ekserji analizi  
Exergy analysis of a spark ignition engine for different crankshaft speeds

### Yazarlar / Authors

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Abstract
Anahtar kelimeler: Spark Ignition Engine, Exergy Analysis, Exergy Efficiency, Exergy Destruction.

In this study, a spark ignition (SI) engine performance is investigated for different crankshaft speeds. The test engine SI type engine fueled with 95 gasoline. The test engine has liter volume, four stroke, four cylinder, 45 kW maximum power, and 98 Nm maximum torque capacity. The experiments are under fully loaded test conditions. The crankshaft speed is between 1200 rpm and 5000 rpm. In the calculations, actual op data obtained by experiments are used. It is found that i energy and exergy efficiencies are obtained at crankshaft spe rpm, which are 29.78% and 27.77%, respectively. Entropy ge rate increases with increase in crankshaft speed and ranged f kW/K to 0.253 kW/K for all study.

1 Introduction

In recent years, exergy analysis method has been widely used to design and simulate various thermal systems and to assess their performance. In this regard, exergy analysis method can be applied to various types of engines for determination of efficiencies and losses [1]. The exergy analysis is based on the second law of thermodynamics together with the conservation of mass and the first law of thermodynamics. Exergy analysis helps designer or engineer to determine which processes or components are responsible for the most significant exergy losses and exergy destructions (irreversibilities). By this way, the exergy losses and exergy destructions are defined for processes and components of any thermal system. One can focus on these process and components to improve the system performance and efficiency. Therefore, the exergy analysis is a very effective tool in the analysis of energy systems [3]. For analysis of real engine cycles to determine their performance and to understand the effect of various operating conditions on their efficiencies, thermodynamic models of the real engine cycles are used. However, it has been understood that conventional energy balance analysis, which is necessary for modeling the engine processes, often fails in the accurate determination of system performance and in the performance improvement studies. In order to analyze engine performance, the second law analysis must be applied. That is, evaluation of the inefficiencies related with the various processes. The key concept is exergy for the second analysis. The available energy definition of a material means its potential to do work.

Exergy efficiency of an internal combustion engine fueled with high-oleic methyl esters increases with decreasing dead state temperature [4]. The optimum operation speed of a gasoline engine is determined to be 2580 rpm in the sense of energy and exergy concepts when the engine performed in various engine speeds [5]. Internal combustion engine with homogeneous charge compression ignition (HCCI) has the highest energy and exergy efficiency compared to engines with conventional diesel combustion (CDC) and reactivity controlled compression ignition (RCCI) [6]. The energy and exergy analyses of a wet ethanol HCCI engine revealed that the heat transfer process realized in the fuel vaporizer and heat exchanger and the catalytic converter are responsible for 4.39% and 4.08% of total exergy destruction of overall system, respectively [7]. Energy and exergy analyses of a four-cylinder, four stroke SI engine fueled with 91, 93 and 95.3 octane fuels operated under different torques and crankshaft speeds showed that 91 octane fuel has the best energy and exergy performance. Compared to other investigated fuels, the combustion process is the most important parameter in the system efficiency [8]. The engines fueled with some biodiesels display same energetic performance with ones fueled with petroleum diesel and their exergetic performance parameters show similar trend with corresponding energetic parameters. The evaluation of the optimal loads of a compression ignition engine using local biofuels such as cotton seed oil and palm oil, the exergy and gas emission losses are very effective tool. [10]. Exergy efficiency of a stationary turbocharged diesel engine

19 MW including compressor, turbine, cooler and radiator is approximately 40.5% [1]. However, the maximum exergy efficiency of a turbocharged diesel engine with four-cylinder and four-stroke is about 30%, except stationary diesel engines. Higher exergy efficiencies can be obtained for diesel engines with 20 L/h sensitivity. The temperatures were measured with thermocouples 12 channeled Elimko 6000 which have the sensitivity of 1. The engine cooling water flow rate was measured with GPI flow meter which has 0.1 L/min sensitivity and horizontally placed the front of engine cooling water input. The engine oil flow rate was also measured with the Macnaught flow meter which has measurement range between 1.2 min to 30 L/min with 0.01 L/min sensitivity.

Before starting the experiment, engine oil filter and oil were changed and all circuit connections were controlled. The measurements were realized for the steady and fully loaded conditions of test engine. The engine crankshaft speed was changed between 1200 to 5000 rpm. The volumetric flow rates and the temperatures of cooling waters, lubrication oil and exhaust gases were measured at constant crankshaft speed. Moreover, the engine block and deaerator temperatures were measured. A conic edge orifice meter was used to measure the intake air flow rate.

The exhaust calorimeter was placed between the exhaust manifold and the silencer to measure the volumetric flow rate of calorimeter cooling water. The temperatures were measured with thermocouples 12 channeled Elimko 6000 which have the sensitivity of 1. The engine cooling water flow rate was measured with GPI flow meter which has 0.1 L/min sensitivity and horizontally placed the front of engine cooling water input. The engine oil flow rate was also measured with the Macnaught flow meter which has measurement range between 1.2 min to 30 L/min with 0.01 L/min sensitivity.

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The present study deals with exergy analyses for the performance evaluation of the SI engine. The exergy values of leaving and entering streams such as lubrication oil, cooling water and exhaust gases are separately investigated for different crankshaft speeds. Separately investigation of lubrication oil and cooling water is important for determination of lifetime of lubrication. The effect of crankshaft speed on exergy efficiency of the test engine is determined.

## 2 Experimental setup

A spark ignition (SI) engine performance was exergetically investigated for different crankshaft speeds. The engine which is Ford VSG413 SI engine fueled with 95 octane gasoline has 1.3 liter volume, four stroke, four cylinder, 45 kW maximum power capacity and 98 Nm maximum torque capacity.

The experimental setup, shown in Figure 1, consists of test engine, dynamometer, exhaust calorimeter, temperature indicators and flow meters of fuel, engine coolant, exhaust calorimeter coolant, lubrication oil and intake. The test engine specifications, lubrication oil and fuel properties were given in Table -B, respectively.

Table 1: The test engine specifications.

Items	Engine
Mark	Ford VSG413 CFI
Engine Type	Four stroke, Four cylinder
Maximum Power	43 kW at 5000 (rpm)
Maximum Torque	98 Nm at 2500 (rpm)
Cylinder Bore	73.96 mm
Stroke	75.48 mm
Total Cylinder Volume	1297 cm <sup>3</sup>
Compression Ratio	8.8:1
Fuel System	Single point injected
Firing Order	1 - 2 - 4 - 3
Compression Pressure	13 - 16 bar
Cooling System	Water cooled
Valve Timing	
Intake valve opens	12, BTDC
Intake valve closes	48, ABDC
Exhaust valve opens	47, BTDC
Exhaust valve closes	13, ATDC

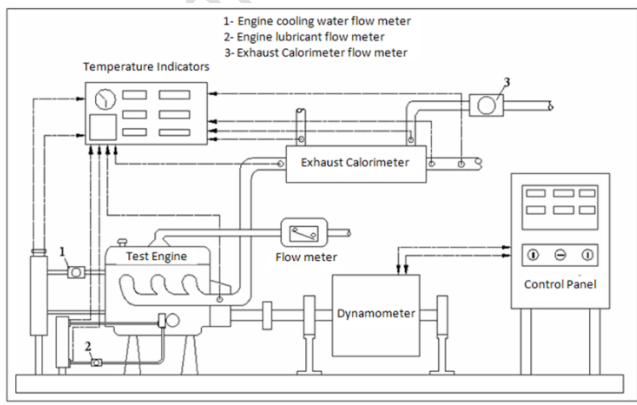


Figure 1: Schematic diagram of experimental setup

Table 2: The engine lubrication oil specifications.

Castrol GTX 20W50		
Specification	Unit	Typical value
Density (at 15)	g/cm <sup>3</sup>	0.8860
Density (at 100)	g/cm <sup>3</sup>	0.8180
Viscosity (at 40)	cSt	158.9
Viscosity (at 100)	cSt	18
Viscosity (at 150)	cP	9300
Flame Point (PMCC)	°C	198
Pour Point	°C	-29

Table 3: The engine fuel specifications.

Gasoline		
Specification	Unit	Typical value
Typical formula	---	C <sub>8</sub> H <sub>16</sub>
Density	kg/m <sup>3</sup>	764.9
Stoichiometric air/fuel ratio	---	14.9
Research octane number	---	95
Lower heating value	kJ/kg	43920
Laminar flame speed	m/s	0.36
Auto-ignition temperature	°C	257

Table 4: The test engine measurements.

n	T	$\dot{m}_{fuel}$	$\dot{m}_{cw}$	$\dot{m}_{lub}$	$T_{cw,in}$	$T_{cw,out}$	$T_{lub,in}$	$T_{lub,out}$	$T_{ex}$	$T_{eb}$	$T_0$
(rpm)	(Nm)	(kg/s)	(kg/s)	(kg/s)	(K)	(K)	(K)	(K)	(K)	(K)	(K)
1200	65.8	0.000722	0.0217	0.0459	301	365	354	379	856	365	310
1500	70.1	0.000911	0.0250	0.0492	302	364	357	382	906	364	310
2000	78.0	0.001308	0.0300	0.0525	306	364	360	384	953	366	311
2500	79.5	0.00159C	0.0350	0.0552	306	364	351	380	961	367	306
3000	81.6	0.001981	0.0483	0.0559	306	366	339	359	966	365	306
3500	82.3	0.002382	0.0633	0.0586	309	366	361	380	1033	367	306
4000	78.2	0.002707	0.0767	0.0612	311	365	362	387	1038	366	310
4500	72.6	0.002897	0.0933	0.0672	313	365	362	391	1071	368	313
5000	67.5	0.003222	0.1033	0.0701	315	365	360	391	1101	369	315

The exhaust calorimeter was placed between the exhaust manifold and the silencer. KDG Mobrey 2000 was used to measure the volumetric flow rate of calorimeter cooling water, which has measurement range between 100 to 980 L/h with 20 L/h sensitivity. The temperatures were measured with thermocouples 12 channeled Elimko 6000C, which have the sensitivity of 1. The engine cooling water flow rate was measured with GPI flow meter which has 0.1 L/min sensitivity and horizontally placed the front of engine cooling water input. The engine oil flow rate was also measured with the Macnaught flow meter which has measurement range between 2 to 30 L/min with 0.01 L/min sensitivity. The experimental results obtained by the test engine are presented in Table 4.

### 3 Mathematical model

In the determination of an engine characteristics; torque, effective power and specific fuel consumption are used. The torque values of the test engine obtained with measurements for different crankshaft speeds are shown in Table 4. The effective power  $P_e(\omega)$  of the test engine can be defined as follows,

$$P_e = 1 \frac{Tn}{9549} \quad (1)$$

where  $n$  [rpm] is the crankshaft speed

where  $T$  is torque and  $n$  is crankshaft speed. The specific fuel consumption (sfc) of the test engine can be calculated by following formula,

$$sfc = \frac{3600 \dot{m}_{fuel}}{P_e} \quad (2)$$

where  $\dot{m}$  is mass flow rate of consumed fuel. By this way, performance characteristics values obtained for the test engine are illustrated in Figure 2.

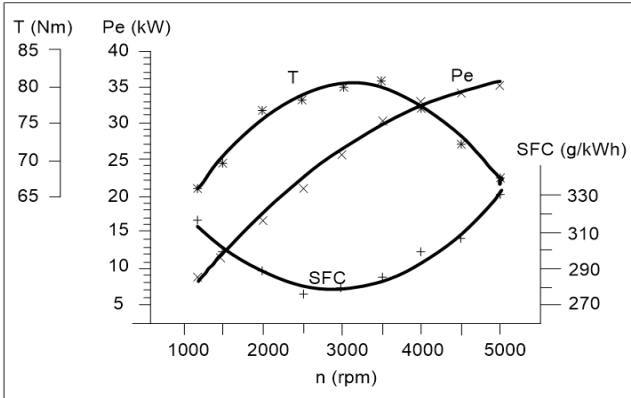


Figure 2: Characteristics of the test engine.

Figure 2 shows that the torque value increases until crankshaft speed of 3000 rpm and then decreases. On the contrary to torque, the specific fuel consumption decreases until crankshaft speed of 3000 rpm and then increases. The minimum specific fuel consumption and the maximum torque values are obtained at 3000 rpm. The effective power increases with increasing crankshaft speed.

#### 4 Exergy analysis

Mass and energy balances for a control volume of a steady open thermodynamic system can be expressed by the following Equations (3) and (4), respectively.

$$\dot{A} \dot{m}_{in} = \dot{A} \dot{m}_{out} \quad (3)$$

$$\dot{Q} - \dot{W} = \dot{A} \dot{m}_{out} h_{out} - \dot{A} \dot{m}_{in} h_{in} \quad (4)$$

where the subscripts in and out denote inlet and outlet states, respectively. In addition,  $\dot{m}$  [kg/s] is mass flow rate,  $\dot{Q}$  [W] is heat transfer rate and  $h$  is specific enthalpy. In addition, the exergy balance of the test engine can be expressed as follows:

$$\dot{Ex}_Q - \dot{Ex}_W - \dot{Ex}_{dest} = \dot{A} \dot{m}_{in} Y_{in} - \dot{A} \dot{m}_{out} Y_{out} \quad (5)$$

The first term on the left side of equation expresses the exergy rate associated with heat transfer, while the second and third ones express the exergy rate associated with work and the exergy destruction, respectively.

In Equation 4,  $\dot{Q}$  represents the heat transfer rate removed from investigated state or stream and released to environment rejected to the environment and can be written as follows:

$$\dot{Q} = \dot{m}_{fuel} H_u - \dot{m}_{ex} \mathcal{E}_{ex} - \dot{W} \quad (6)$$

where  $\dot{m}_{ex}$  is the total mass of exhaust gas species. According to Equation (3), the mass of fuel supplied to the test engine should be equal to the total mass of exhaust gas species.  $\mathcal{E}_{ex}$  is defined as  $h - h_0$ , where  $h$  and  $h_0$  are the enthalpies of exhaust gas species at measured exhaust temperatures and environmental temperatures, respectively, and calculated from the sum of these enthalpy differences for all exhaust gas species. The exergy rate associated with heat transfer is written as follows:

$$\dot{Ex}_Q = \dot{A} \dot{m} \left( \frac{T_0}{T} - 1 \right) \dot{Q} \quad (7)$$

where  $T_0$  [K] is environmental temperature (it is also called as reference or dead state temperature and the temperature of any state or stream).

The energy value of work of a control volume is equal to its exergy value. Therefore, the work rate and exergy rate associated with work is calculated by using following equation:

$$\dot{Ex}_W = \dot{W} = k T \quad (8)$$

where  $k$  [rad/s] is angular velocity. Angular velocity is calculated with Equation (9) as radians per second.

$$k = \frac{dn}{30} \quad (9)$$

The second term on the right side of Equation 4 indicates the energy of any stream entering to control volume. For this study, this term is represented by the fuel stream entering to the test engine. The energy value of fuel entering to the test engine can be found by using following equation:

$$\dot{E}_{fuel} = \dot{m}_{fuel} H_u \quad (10)$$

where  $H_u$  [kJ/kg] is the lower heating value of the fuel. In a similar manner, the first term on the right side of Equation 5 represents the exergy of any stream entering to control volume. This term is represented by the fuel stream entering to the test engine and the exergy value of fuel is written as follows,

$$\dot{Ex}_{fuel} = \dot{m}_{fuel} Y_{fuel} \quad (11)$$

where  $Y_{fuel}$  [kJ/kg] expresses the specific exergy of fuel and can be found as follows:

$$Y_{fuel} = H_u \cdot \quad (12)$$

where  $\wedge$  [-] is the chemical exergy factor. The chemical exergy factor is found by Equation (13) [20]

$$\wedge = 1.0401 \frac{h}{c} - 0.1728 \frac{h}{c} - 0.0432 \frac{o}{c} + 0.2169 \frac{U}{c} + 1.20628 \frac{h}{c} \quad (13)$$

where  $h$  [%],  $c$  [%],  $o$  [%] and  $U$  [%] are the mass fractions of hydrogen, carbon, oxygen and sulphur in the fuel content, respectively. Mass fractions of elements were calculated by using the general formula of fuel.

The second term on the right side of Equation 5 represents the exergy value of any stream leaving from control volume. The exergy rate of exhaust gases leaving from test engine is used for this term in this study. Exergy rate associated with exhaust gases consists of the sum of thermomechanical and chemical exergies as follows,

$$\dot{E}_{ex} = \sum \dot{m}_i \dot{V}_i Y_{th} + \sum \dot{m}_i \dot{V}_i Y_{chem} \quad (14)$$

where  $\dot{m}_i$  [kg/s] is the mass flow rate of the exhaust gas components,  $Y_{th}$  [kJ/kg] and  $Y_{chem}$  [kJ/kg] are the specific thermomechanical and chemical exergies of the exhaust gas components, respectively. The thermomechanical exergy of exhaust gases can be written as follows,

$$Y_{th} = \sum h_i - \sum h_o - T_o \sum (s_i - s_o) \quad (15)$$

where  $s$  [kJ/kgK] and  $s_o$  [kJ/kgK] are the entropy values of exhaust gas components at measured exhaust and environmental temperatures, respectively. The chemical exergy of exhaust gases can be calculated by using following equation,

$$Y_{chem} = \sum RT_o \ln \frac{y}{y^e} \quad (16)$$

where  $R$  [kJ/kgK] is the ideal gas constant [%] and  $y^e$  [%] are the molar fraction of the exhaust gas component and definition of environment, respectively.  $y$  [%] value using in this study is shown in Table 5.

Table 5: Standard Air Properties ( $P_o = 101.325$  kPa,  $T_o = 298$  K) [21].

Component	Mole Fraction (%)
N2	75.67
O2	20.35
CO2	0.0345
H2O	3.03
CO	0.0007
SO2	0.0002
H2	0.00005
Other	0.91455

The molar fraction of the exhaust gas component is found by using the following reaction equations. In the cases of 1, Equation (17) is used while Equation (18) which is developed by using Equation (17) is used in the cases of as chemical reaction to determine the molar fraction of the exhaust gas component. Thus, the molar fractions of components are determined by using measured mass flow rates of fuel and air through mass balance equation.

$$\dot{C}_U \dot{H}_V \dot{Z} \cdot \frac{\dot{A}}{\dot{A}} \dot{U} \dot{Z} \frac{\dot{V}}{4} \dot{f} \dot{O}_2 + \dot{Z} \cdot 1.76 \dot{N}_2 \dot{t} + \dot{C} \dot{O}_2 \quad (17)$$

$$\dot{C}_U \dot{H}_V \dot{Z} \cdot \frac{\dot{A}}{\dot{A}} \dot{U} \dot{Z} \frac{\dot{V}}{4} \dot{f} \dot{O}_2 + \dot{Z} \cdot 1.76 \dot{N}_2 \dot{t} + \dot{C} \dot{O}_2 + \frac{\dot{V}}{2} \dot{H}_2 \dot{O} + \dot{Z} \cdot 1.76 \dot{N}_2 \dot{t} + \dot{C} \dot{O}_2 + \frac{\dot{V}}{2} \dot{H}_2 \dot{O} + \dot{Z} \cdot 1.76 \dot{N}_2 \dot{t} + \dot{C} \dot{O}_2 + \frac{\dot{V}}{2} \dot{H}_2 \dot{O} \quad (18)$$

where  $\dot{}$  is the excess air coefficient. The third term on the left side of Equation 5 is exergy destruction of control volume. Exergy destruction rate can be easily found by using exergy balance equation. Entropy production rate can be expressed as the exergy destruction over the environmental temperature. Therefore, it can be written as follows:

$$\dot{S} = \frac{\dot{E}_{ex,dest}}{T_o} \quad (19)$$

In the thermodynamically performance evaluation of test engine, the thermal and exergy efficiencies of test engine are used. The thermal efficiency of the test engine is defined as the ratio of the work rate to the fuel energy input rate and can be written as follows,

$$\eta = \frac{\dot{W}}{\dot{E}_{fuel}} \quad (20)$$

The exergy efficiency is defined for the test engine as follows,

$$\eta_m = \frac{\dot{E}_w}{\dot{E}_{in}} \quad (21)$$

## 5 Results and discussion

Exergy analysis of a spark ignition (SI) engine is performed for different crankshaft speeds in the light of data obtained from experimental measurement, which is presented in Table 4. Exergy values of all leaving and entering streams related with the engine are separately defined. Especially, the exergy values removed from the engine by means of cooling water and lubrication oil are separately defined and calculated.

The input exergy rate of the test engine is related with the fuel supply and calculated with Equation 11. The obtained results for input exergy rate of the test engine are illustrated in Figure 3. Input exergy rate of the test engine increases with increasing crankshaft speed. This is due to fuel consumption increases with increase in crankshaft speed. Input exergy rate of the test engine ranged from 34.4 kW to 151.76 kW.

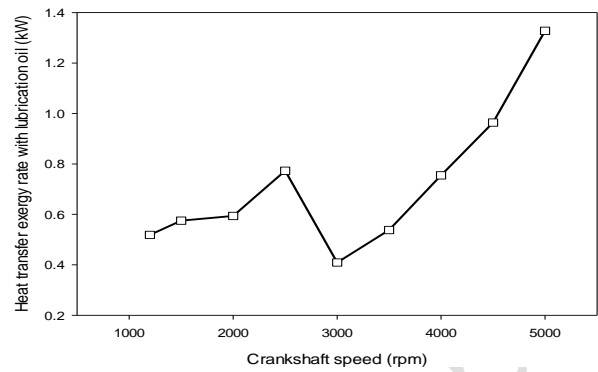
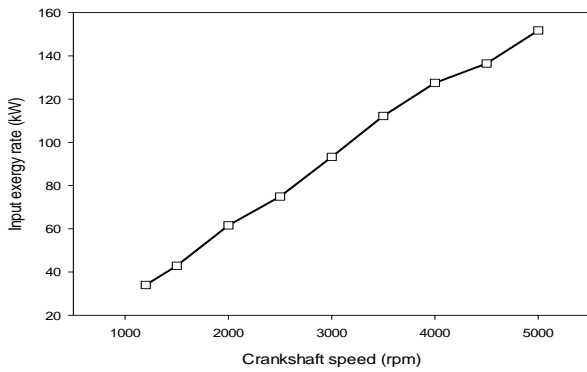


Figure 3: Variation of input exergy rate with crankshaft speed. Figure 5: Variation of exergy rate associated with heat removed from the test engine through lubrication oil with crankshaft speed.

In this study, the components of exergy rate associated with heat transfer are heat transfers from the test engine to cooling water, to lubrication oil and to environment. The values of the exergy rate streams associated with heat transfer can be separately calculated with Equation 7 and the obtained results are illustrated in Figure 4.

Figure 4 shows that the exergy rate related with heat removed from the test engine through cooling water increases with increase in crankshaft speed. An extreme increment is observed between 2500 and 3500 rpm. The exergy rate related with heat removed through cooling water is 1.3521 kW at 2500 rpm, while it is 1.9872 kW and 2.4737 kW at 3000 rpm and 3500 rpm, respectively.

As can be seen from Figure 5, the exergy rate associated with heat removed through lubrication oil slightly increases up to the crankshaft speed of 2500 rpm. After 2500 rpm, it decreases and obtains its minimum value at the crankshaft speed of 3000 rpm. However, it extremely increases after the crankshaft speed of 3000 rpm. The exergy rate associated with heat removed through lubrication oil increases from 0.4093 kW to 1.3281 kW between 3000 and 5000 rpm. Whereas, it is 0.7733 kW at 2500 rpm.

Figure 6 shows the exergy rate related with heat transfer from engine block to environment. Heat transfer exergy rate increases with increasing crankshaft speed. Exergy rate of heat transferred from engine block to environment is 0.7127 kW at 1200 rpm, it is 5.0014 kW at 5000 rpm.

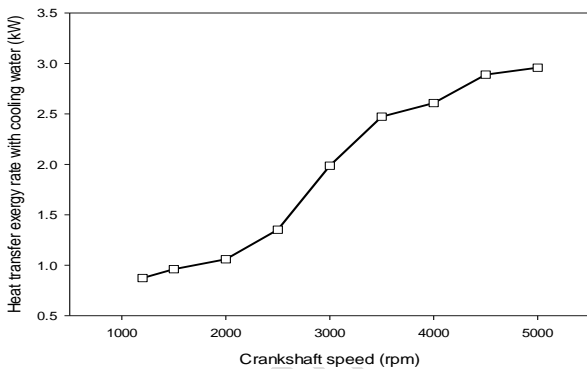


Figure 4: Variation of exergy rate associated with heat removed from the test engine through cooling water with crankshaft speed.

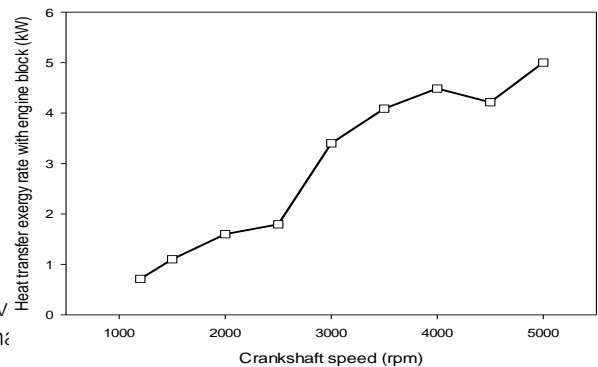


Figure 6: Variation of exergy rate associated with heat transferred from the engine block to environment with crankshaft speed.

The exergy rate associated with heat removed through lubrication oil is shown in Figure 5. This parameter is very important for determination of lifetime of lubrication oil. Decreasing in heat transferred to lubrication oil protects the color change and dilution of lubrication oil. This increases the lifetime of lubrication oil.

It is found from Figures 4, 5, and 6 that the proportion of the exergy rate associated with heat transferred from engine block to environment on total exergy rate associated with heat transfer is higher compared to that of related ones with cooling water and lubrication oil, respectively. This means that to enhance the engine performance, the design engineer should firstly focus on to reduce heat amount transferred from the engine to environment.

The components of exhaust gases can be found by using Equation 17 and 18 and the exergy rate of exhaust gases can be

calculated by using Equation 14. The results obtained for exhaust exergy rate are illustrated in Figure 7. The value of exergy rate of exhaust gases increases almost linearly with increase in crankshaft speed. It is ranged between 5.12 kW and 27.27 kW for 1200 rpm and 5000 rpm. However, a deceleration is observed between 2500 rpm and 3000 rpm.

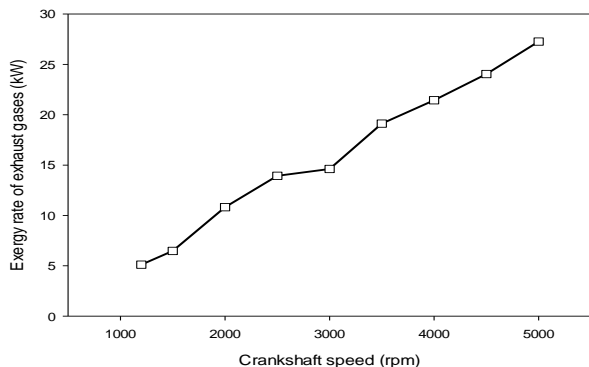


Figure 7: Variation of exergy rate of exhaust gases with crankshaft speed.

The exergy rate associated with work produced by test engine is calculated by using Equation 8 and the results obtained are shown in Figure 8. The exergy rate associated with work almost linearly increase between crankshaft speed of 1200 and 3500 rpm. After 3500 rpm, the increment in the exergy rate associated with work decelerates. The exergy rate associated with work ranges between 8.26 and 35.33 kW.

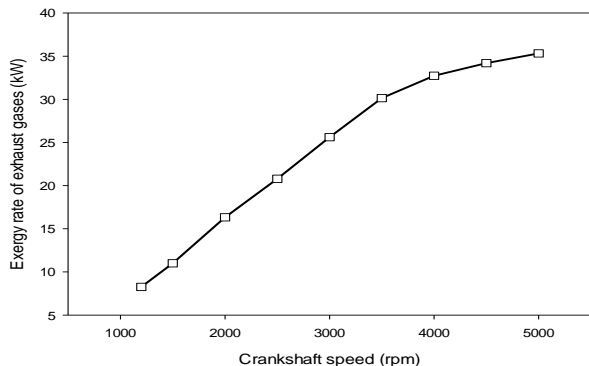


Figure 8: Variation of exergy rate associated with work with crankshaft speed.

The exergy destruction rate and the entropy production rate of the test engine is found by using Equation 5 and 19; respectively, and obtained results are shown in Figure 9 and 10 respectively. The exergy destruction rate and the entropy production rate of the test engine almost linearly increases with increasing crankshaft speed. The exergy destruction rate obtained for 1200 rpm is 18.54 kW, while it is 79.89 kW for 5000 rpm. In addition, the entropy production rate ranges between 0.0598 kW/K and 0.2536 kW/K for this study.

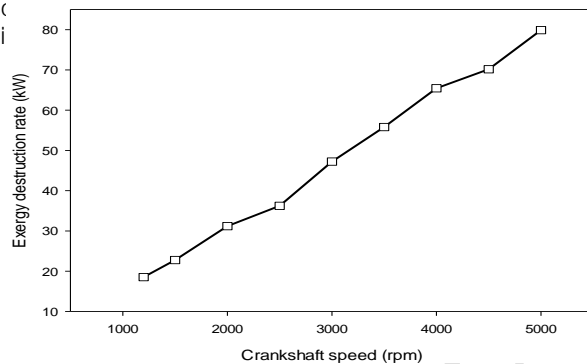


Figure 9: Variation of exergy destruction rate with crankshaft speed.

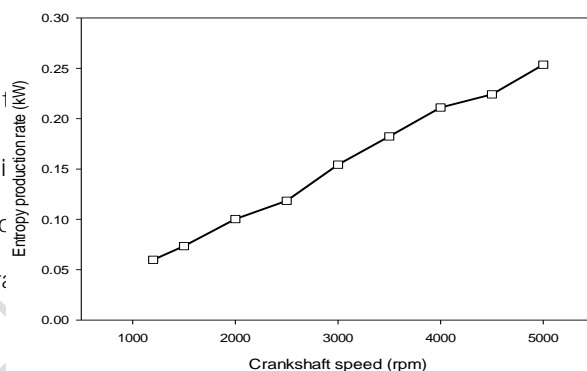


Figure 10: Variation of entropy production rate with crankshaft speed.

The thermal and exergy efficiencies of the test engine are calculated by using Equation 20 and 21, respectively. The variation of energy and exergy efficiencies of the test engine with crankshaft speed are illustrated in Figure 11.

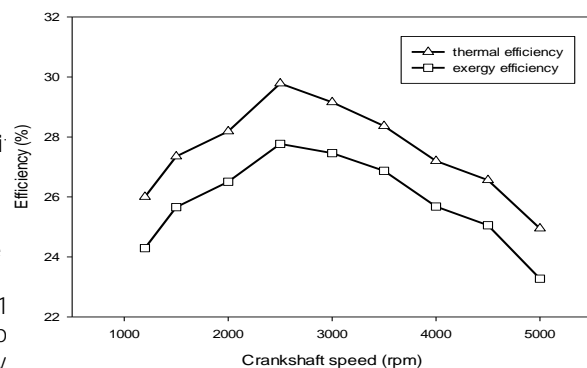


Figure 11: Variation of energy and exergy efficiencies with crankshaft speed.

As can be seen from Figure 11, energy efficiency of engine firstly increased with the increase in the crankshaft speed, and then decreased. The maximum energy efficiency of 29.78% are obtained at crankshaft speed of 2500 rpm. Moreover, during all tests, it is observed that the energy efficiency of the engine varied between 24.96% and 29.78%. It is also observed that



graphic of exergy efficiency is in same trend with that of energy efficiency, but as it is expected, exergy efficiency values are smaller than that of energy efficiency. During all the tests exergy efficiency varied between 23.27% and 27.77%. The maximum exergy efficiency is observed at crankshaft speed of 2500 rpm, and found to be 27.77%.

## 6 Conclusions

In this study, the SI engine performance was experimentally investigated for different crankshaft speeds. The exergy streams for cooling water and lubrication oil are separately investigated. The main conclusions may be listed as follows:

- ◀ The maximum energy and exergy efficiencies are observed at crankshaft speed of 2500, rpm which are 29.78% and 27.77 %, respectively.
- ◀ Exergy destruction rate ranges from 18.53 to 79.89 kW, while entropy production rate is in the range of 0.046/K to 0.256 kW/K.
- ◀ The exergy rate associated with heat transferred from engine block to environment has higher contribution to total exergy rate associated with heat transfer compared to that of cooling water and lubrication oil.

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